

## Serenzo Eco Grading Rules

### Cottage:

Sapwood up to 1/3 of surface, discoloured sapwood up to 30% of width of board, filled holes up to 40 mm, no limit of number of knots and size, end-splits (filled), cracks (filled), heavy colour variation allowed.

### Country:

Sound Sapwood up to 25 % of width of the board (no limit if product is properly stained), filled holes up to 20 mm, no limit of number of knots and size, no end-splits, cracks (filled) up to 300 mm length, not more than 2 per board, natural colour variation, some white stripes (discoloured) allowed.

### Natural:

No sapwood, some sound knots up to 40 mm, sound knots smaller than 30 mm not limited, filled holes up to 10 mm, natural colour variation, no discolouration.

### Noblesse:

No sapwood, some sound knots up to 25 mm (not in clusters >3), filled holes up to 5 mm, natural colour variation, no discolouration.

### Select:

No knots except pin-knots (not in big clusters), no sapwood, decent colour variation, no discolouration.